

DECLARATION OF PERFORMANCE MELAMINE FINISHING	
Product type :	Melamine faced board
Reference standard :	EN 14322 - Wood Based Panel - Melamine faced boards for interior uses - Definition, requirements and classification
Produced at:	Breestraat 4,B-8710 Wielsbeke Ingelmunstersteenweg 299,B-8780 Oostrozebeke Ambachtenstraat 68, B-8870 Izegem

Essential Characteristic	Unit	Reference	Thickness range (mm)
			6mm - 38mm
Thickness variation relative to nominal value	mm	EN 14322-tabel 1	± 0,3
Thickness variation within the board	mm	EN 14322-tabel 1	t _{max} -t _{min} ≤ 0,6
Length variation	mm	EN 14322-tabel 1	± 5
Width variation	mm	EN 14322-tabel 1	± 5
Flatness	mm/Lm	EN 14322-tabel 1	≤ 2
Edge Damage : 4 Sides	mm	EN 14322-tabel 1	< 10
Surface Defects (points)	mm / m ²	EN 14322-tabel 1	≤ 2
Surface Defects (lines)	mm / m ²	EN 14322-tabel 1	≤ 20
Resistance to scratching	N	EN 14322-tabel 1	≥ 1,5
Resistance to staining	Rating	EN 14322-tabel 1	≥ 3
Resistance to cracking	Rating	EN 14322-tabel 1	≥ 3

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Lode De Boe,
 President UNILIN bvba, division panels

